



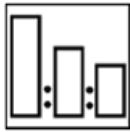
1000 SR – Scratch Resistant Clear

Description:

High quality 2K Clear for panel repair and overall resprays. Good filling properties, excellent gloss and flow in combination with very good polishability. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24 h without intermediate sanding.

Suitable Substrates:

- **Genrock** basecoat
 - **Gen₂0** basecoat
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Mix 2:1 with any of the following hardeners:

- H777 slow
 - H666 normal
 - H555 fast
 - H444 Super Fast
- Potlife: 5h at 20°C
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5-10% **General** Thinner
16-18s / DIN 4 mm / 20°C



Compliant 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure
2 = 50 – 60 micron



HVLP 1.3 – 1.5 mm (2 spray passes)
0.7 bar atomization pressure
2 = 50 – 60 micron



Wait 10 min before increasing temperature
Bake 20 min at 60 °C panel temperature



Short Wave 8 min
The object should be maintained at greater than 60cm from source.



Wear suitable protection



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Flash Point: 25°C

Specific Gravity: 0.985 kg/cm³

Solids Content: 52.1 % by weight

Coverage: 8 - 9 m²/l at 50 micron dry film thickness (theoretical)

VOC (2004/ 42/EC) : 2004/42/IIB (e) (840)5 30. The EU limit value for this product (product category IIB. e) in ready to use form is max 840g/tr. The VOC content of this product in ready for use form is max. 30 g/l.

SDS: See the safety data sheet.